PPC-300 & PPC-300D Operation Manual

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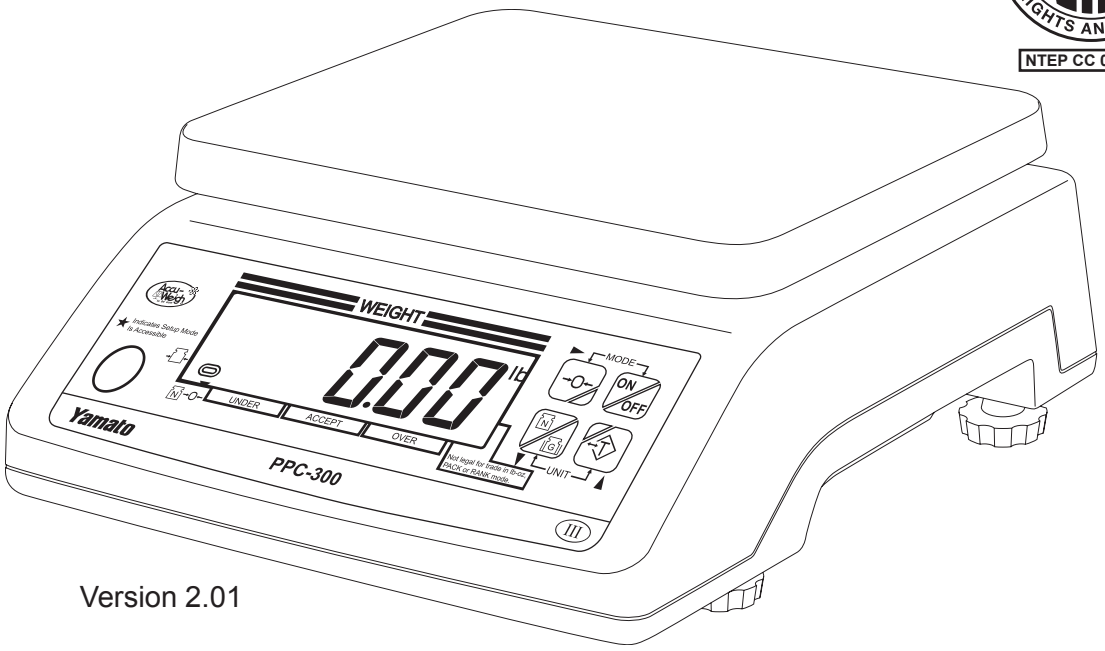

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PPC-300 & PPC-300D Operation Manual

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PPC-300 & PPC-300D Operation Manual

I Introduction

Welcome to your new Yamato scale. This operation manual provides you with instructions on how to setup, use and care for the PPC-300 and PPC-300D. More advanced technical specifications, calibration instructions, configuration information and a parts list are available in the PPC-300 & 300D Technical Manual.

Before using the scale, carefully read, understand, and follow the “Safety Precautions” described in this manual. Observe the advice given in the “Directions for Use” section to ensure proper operation. Keep this operation manual handy for reference over the entire life of the scale.

Conventions

The following conventions are used in this manual.

⚠ **Danger** : **Warns users about a procedure that could result in serious injury or death if not performed properly or if ignored.**

⚠ **Warning** : Warns users about a procedure that could result in injury or property damage if not performed properly or if ignored.

⚠ **Caution** : Warns users about a procedure that could result in minor injury or damage to the scale if not performed properly or if ignored.

⃠ : Indicates an action that must never be performed.

❗ : Indicates an action that must always be performed.

Note : Statements that provide additional information.

Safety Precautions

⚠ **Danger - To Avoid Electric Shock**

⃠ Do not step on, or place heavy or edged objects on the AC adapter cord.
Do not disconnect the AC adapter by pulling on the cord. Connect and disconnect the AC adapter by holding the plastic body of the AC adapter.
Do not connect or disconnect the AC adapter while the adapter body, cord, or your hands are wet.
Do not spray water onto or submerge the scale.

⚠ **Danger - To Avoid Explosion and Fire**

⃠ This scale is not an explosion-proof model. Do not use the scale in an atmosphere containing flammable gases or explosive fumes. A fire or an explosion can result.

YCO-1125-03-13

PPC-300 & PPC-300D Operation Manual

I Introduction

Danger - To Avoid Fire and Electric Shock

Do not operate the scale if there is smoke or a burnt smell coming from the scale. Remove the batteries or unplug the AC adaptor immediately. After making sure there is no danger, consult your dealer. Never try to repair the scale yourself!

Warning

Do not step or sit on the scale. This will damage the scale and you could be injured.
Do not insert your fingers into gaps or holes in the scale. You could be injured.
If the LCD display should break, do not touch the liquid or broken glass from the LCD. The liquid is toxic if ingested, and the glass can be sharp. Be especially careful around children.
Do not short, submerge or heat the batteries. They could burst and leak corrosive chemicals.

Place the item to be weighed in the center of the platform. Items placed on the edge of the platform may fall off and cause injury or damage.
When weighing a heavy, large or unbalanced item, make sure the item is stable on the platform to prevent injury or damage.
Place the scale on a stable, level surface to prevent injury or damage.

Caution

Do not lift or carry the scale by the platform. This can damage the scale. Carry and lift the scale with both hands using the hand grips on the side of the scale.
Do not twist the platform. This can damage the scale.
Do not shock load the scale. This can damage the scale.
Do not push the indicator or keys with sharp objects. They can puncture or break the switch membrane panel.
This scale is a sensitive weighing instrument, avoid physical shocks. If you drop something on the scale, overload the scale, step on the platform, or drop the scale, the scale may be damaged and lose accuracy.
Never open the housing. The electronics may be damaged and you may be injured by sharp edges on the internal parts.
Do not place the scale upside down. This could damage the load cell.
Do not lick or place batteries in the mouth.

Use the specified adapter or batteries, and choose a suitable environment. If you do not, the weight readings may be inaccurate and the scale may be damaged.
When the low battery indicator appears, replace all four of the batteries. When installing the batteries, install them according to the polarity markings in the case (+, -). If the scale will not be used for a long period, remove the batteries.
Keep batteries out of the reach of small children.
Dispose of batteries in accordance with all applicable regulations.
If the scale becomes dirty, wipe it with a soft cloth. For stubborn stains, apply a little neutral detergent and then wipe the scale with a dry cloth. Do not use thinner, benzene, hot water, or chemical agents, all of which can cause deformation, discoloration, or deterioration of the scale.

I Introduction

To keep the scale working efficiently

Place the scale on a flat stable surface that will support the scale and the load.

Do not place the scale in an area exposed to direct sunlight or to wind currents from an air conditioner, otherwise, the measurements will not be accurate.

Do not place the scale near machines that create vibrations or electromagnetic disturbance, such as microwave ovens, portable phones, or large motors. This will affect the accuracy.

The operating temperature range is from –10°C to +40°C (14°F to 104°F). Do not subject the scale to sudden temperature changes. Allow the scale to adjust to new temperatures before use.

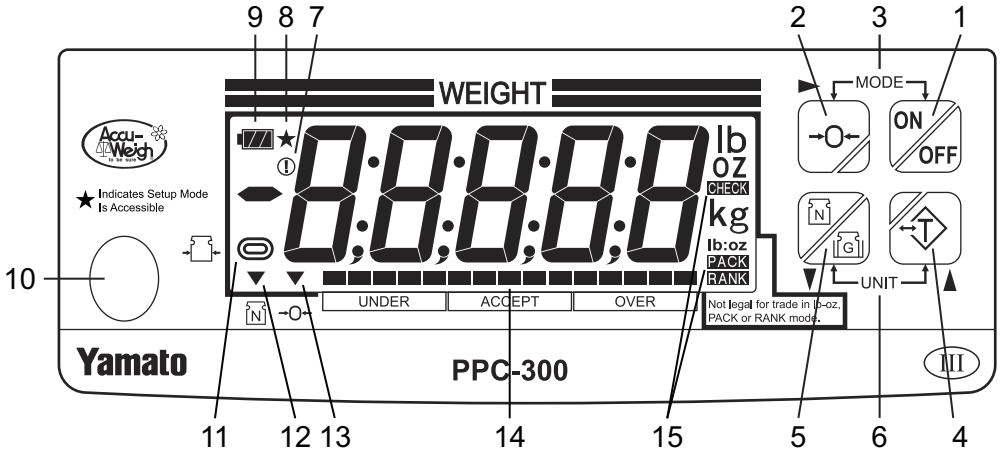
If the scale is sealed, do not break the seal. If you break the seal, the scale will not be considered legal for trade. In this case, contact your dealer.

Do not disassemble or modify the scale, you will void the warranty. Modified scales will not be legal for trade.

Remove the batteries when using the AC adapter. The scale will continue to draw power from the batteries, if they are installed, even with an AC adapter connected.

II Description

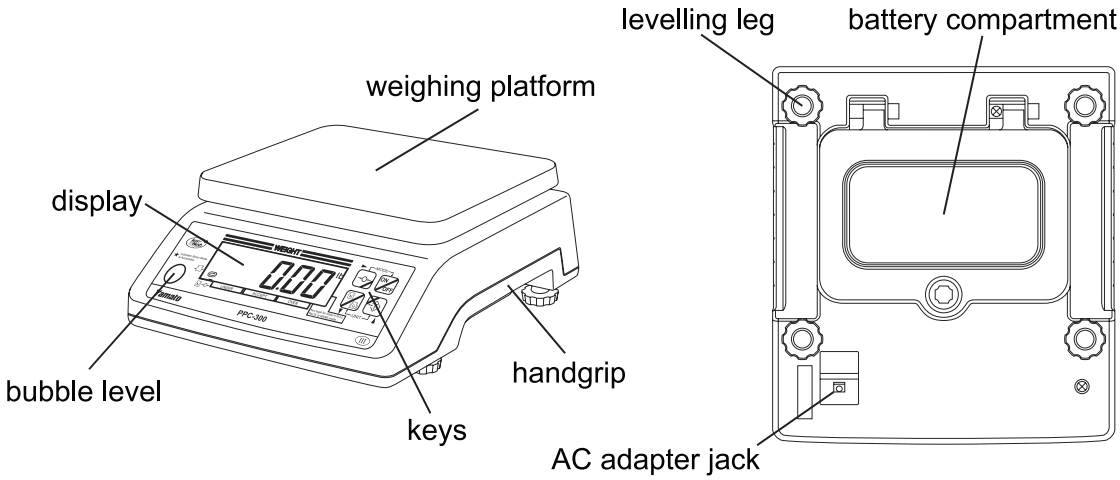
Name and Function of Parts



1) ON/OFF Key	Press to turn the power on or to enter function mode. Hold to turn power off.
2) Zero Key	Press to zero the display, select a digit, select the next parameter, or store a setting. Simultaneously press the Zero and Tare keys to enter user parameter mode.
3) Mode Toggle	Press the ON/OFF and Zero keys simultaneously to toggle between function and normal weighing modes.
4) Tare Key	Press to tare off the current load or to increment a digit. Simultaneously press the Zero and Tare keys to enter user parameter mode.
5) Net/Gross Key	Press to toggle between net and gross weight readings if a tare is entered, or to decrement a digit.
6) Unit Toggle	Press the Net/Gross and Tare keys simultaneously to toggle through the available weight units.
7) User Parameter Mode	Indicates that the scale is in user parameter mode.
8) Test Mode	In normal weighing mode: indicates that the scale is not configured to be sealed for legal for trade operation. In test mode: indicates that the scale is in test mode.
9) Battery Status	Indicates approximate remaining battery capacity in thirds.
10) Bubble Level	Use to level the scale.
11) Stable Indicator	Indicates the weight reading has stabilized.
12) Net Weight Indicator	Indicates the displayed weight is a net weight.
13) Center of Zero Indicator	Indicates the scale is at zero gross load.
14) Bar Chart	Indicates relationship between load and desired weight. The exact meaning depends on the function mode in use.
15) Function Modes	CHECK - The scale is in Checkweighing function mode. PACK - The scale is in Packing function mode. RANK - The scale is in Grading function mode.

II Description

Name and Function of Parts



Specifications

Weighing system: Strain-gauge load cell
Platform: 9.0” x 7.6” (230 x 194 mm), stainless steel
Capacities and divisions:

Kilogram	Pound	Ounce	Pound-Ounce*	Max. Tare
2 kg x 0.001 kg	4.4 lb x 0.002 lb	80 oz x 0.05 oz	5 lb x 0.05 oz	Capacity
4 kg x 0.002 kg	10 lb x 0.005 lb	160 oz x 0.1 oz	10 lb x 0.1 oz	Capacity
10 kg x 0.005 kg	22 lb x 0.01 lb	352 oz x 0.2 oz	22 lb x 0.2 oz	Capacity
20 kg x 0.01 kg	44 lb x 0.02 lb	704 oz x 0.5 oz	44 lb x 0.5 oz	Capacity
30 kg x 0.01 kg	60 lb x 0.02 lb	1056 oz x 0.5 oz	66 lb x 0.5 oz	Capacity

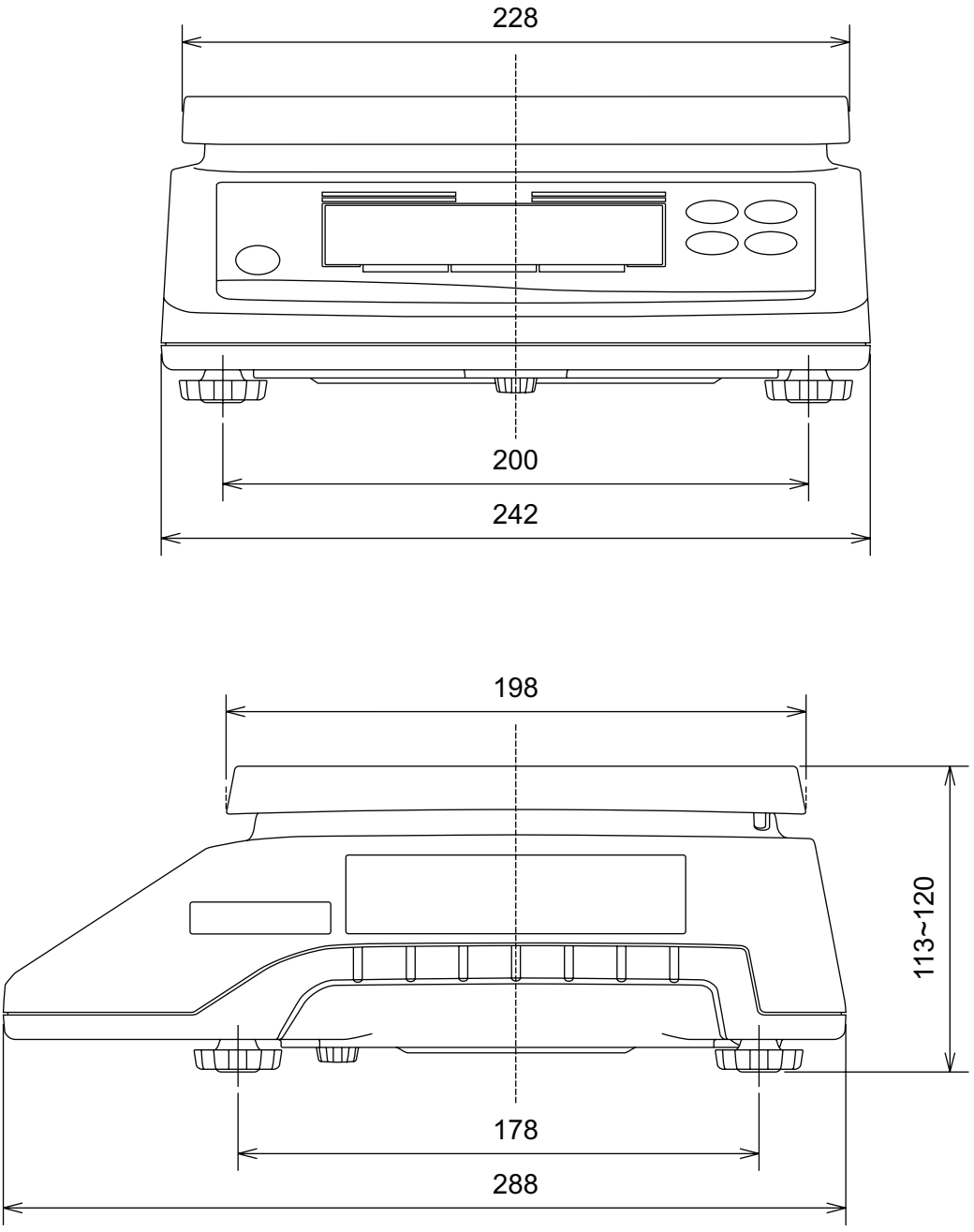
* Combined units, such as pound-ounce, are not legal-for-trade.

Weight display: PPC-300 - single display
PPC-300D - dual display
Type: 7 segment LCD
Character size, etc.: 0.5” (13.5 mm) (W) x 1.2” (30 mm) (H), 5 digits
Functions: One touch tare, battery charge indicator, auto-off timer, and check-weighing, packing and grading functions
Housing: ABS resin
Optional equipment: AC adaptor
Power supply: 6 VDC - four “D” size batteries or optional AC adaptor
Consumption: 0.12 W (max.)
Battery life: ~ 1400 hours of continuous use with alkaline batteries
Operating temperature: 14°F to 104°F (-10°C to 40°C)
Operating humidity: 30% to 80% relative humidity (no condensation)
Weight: PPC-300 - 2.5 kg
PPC-300D - 2.6 kg

II Description

Specifications

Dimensions:



III Setup

Caution

Place the scale on its side when installing batteries or connecting the AC adapter.

Do not turn the scale upside down. This could damage the load cell.
Do not use the AC adapter when batteries are installed in the scale.

Installing the Batteries

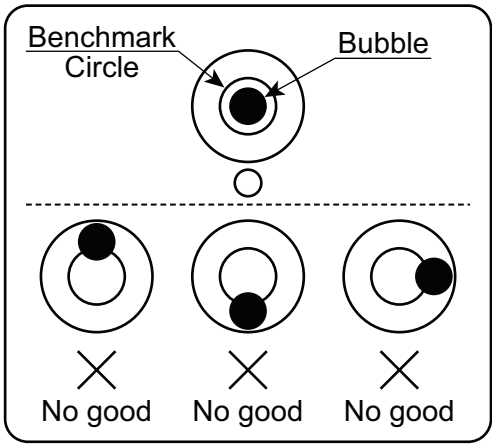
Remove the stainless steel platform. Gently and carefully turn the scale on its side. Ensure the surface around the battery cover is dry. Do not allow water to enter the battery compartment. Turn the battery cover thumbscrew counterclockwise until it comes free. Swing the cover open. Install the four "D" cell batteries according to the polarity markings on the battery holder. If you reverse the polarity of the batteries, the scale could be damaged. Swing the battery cover into place and insert the thumbscrew. Tighten the thumbscrew securely. Place the scale on its feet.

Installing the AC Adaptor

Use only the AC adaptor specified for use with this scale. Using the wrong adaptor can damage the scale. Gently and carefully turn the scale on its side. Open the battery cover and remove any batterres that are installed. The scale will continue to draw power from the batteries, if they are installed, even with an AC adapter connected. Securely close the battery cover. Remove the sealing tape that is on the AC jack on the bottom of the scale. Firmly insert the adaptor plug into the jack. Place the scale on its feet.

Leveling the Scale

Place the scale on a vibration free, flat, level surface that can bear the weight of the scale and any load that may be placed on it. Observe the bubble level indicator on the left side of the display. The bubble should be in the center of the circle. Adjust the trim by turning the feet in or out to lower or raise the corner of the scale the foot is on until the bubble is centered in the level indicator. If the scale is not level, the readings may not be accurate.



IV Using the Scale

Turning the Scale On and Off

Remove everything from the weighing platform and press the ON/OFF key to turn the scale on. The display will briefly flash all segments of the LCD. After approximately five seconds, the display will stop flashing and automatically set to zero. Press the ON/OFF key for about three seconds to turn the scale off.

Zero the Scale

If a weight value is displayed when the platform is empty, press the →0← key to zero the scale while the weight indication is stable "⊂⊃". If the weight offset is greater than the push-button zero range, about 56 divisions, then the scale will inidicate "-----H". If this happens, then turn the scale off and back on while the platform is empty to return to a zero indication.

Changing Units

To switch between kilogram, pound, ounce and pound-ounce units; press the N/G and → keys at the same time.

Checking the Battery Level

The battery status indicator shows the approximate life remaining in the batteries as follows:

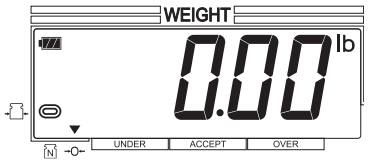
- 2/3 to full charge remaining.
- 1/3 to 2/3 charge remaining.
- Less than 1/3 charge remaining.
- -bAt- Battery charge is too low. Replace all four "D" batteries observing the polarity markings.

Setup Mode Indicator

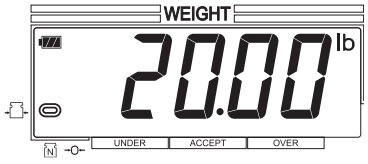
If the setup mode indicator (★) is visible in normal weighing mode, then the PPC-300 is not configured to be sealed for legal for trade use. Factory parameter 77 must be set to 003 or 004 for all legal for trade applications. For instructions on changing the factory parameters, please see section IV Setup in the PPC-300 Technical Manual.

Basic Weighing

1. Begin with nothing on the weighing platform, the display reading zero, and the center of zero and stable indicators lit.



2. Place the items to be weighed on the weighing platform and wait for the stable indication. The weight displayed is the gross weight.



IV Using the Scale

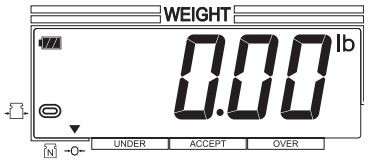
Net Weighing - Tare Operation

Net weighing displays the weight of an item without the weight of its container. The weight of the container is tared off.

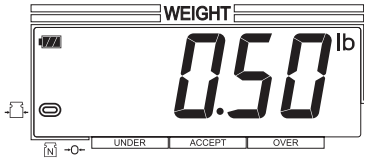
Caution

The total gross weight should never exceed the capacity of the scale. This can damage the load cell.

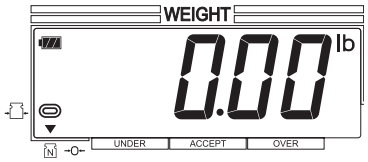
1. Begin with nothing on the weighing platform, the display reading zero, and the center of zero and stable indicators lit.



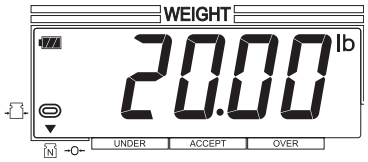
2. Place an empty container on the weighing platform and wait for the stable indication.



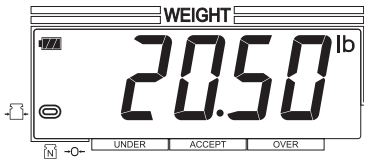
3. Press the T key. The weight of the container will be subtracted automatically and the net weight indicator will display.



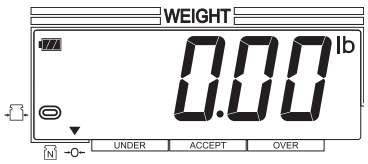
4. Place the items to be weighed in the container. The weight displayed will be the net weight of the items.



5. To display the gross weight, press the N/G key. The net weight indicator will no longer display, and the displayed weight will be the gross weight of the container and the items. Press the N/G key again to return to the net weight.



6. To return to gross weighing mode, remove all items from the weighing platform, wait for the stable indication, and press the T key.



IV Using the Scale

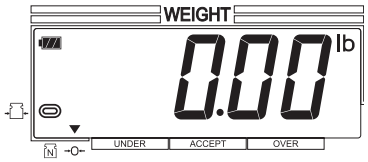
Batch Weighing

Batch weighing displays the weight of several different combined items in succession. An example is weighing each of the different ingredients in a pizza.

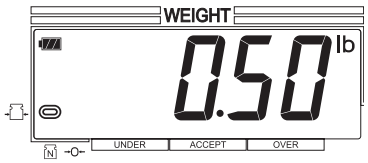
Caution

The total gross weight should never exceed the capacity of the scale. This can damage the load cell.

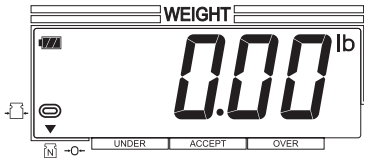
1. Begin with nothing on the weighing platform, the display reading zero, and the center of zero and stable indicators lit.



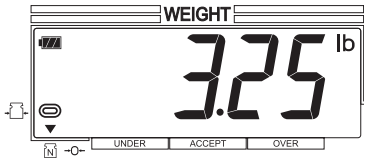
2. Place an empty container on the weighing platform and wait for the stable indication.



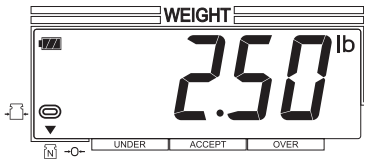
3. Press the key. The weight of the container will be subtracted automatically, the net weight indicator will display, and the scale will read zero.



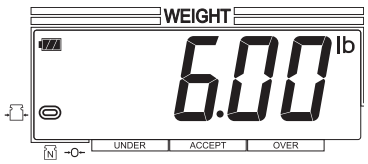
4. Add the first item to be weighed in the container until the desired weight is reached.



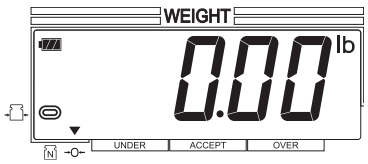
5. Press the key to return to net zero. Add the second item to be weighed in the container until the desired weight is reached.



6. Press the key to return to net zero. Continue adding items and taring them off until all the desired items have been added to the container. Press the key at any time to toggle between the total gross weight and the current net weight.



7. Remove the container and all items from the weighing platform, wait for the stable indication, and then press the key to reset the scale to zero.



IV Using the Scale

Selectable Functions

The PPC-300 family of scales offer three selectable functions to assist you with your weighing needs. These functions are packing, checkweighing and grading. Each of these functions are programmable by the operator to give you the flexibility to adapt the PPC-300 to your processes. User setup parameter 01 controls which, if any, of these functions is enabled.

Parameter 01=000

None of the functions are enabled.

Parameter 01=001

The packing function is ideal for filling containers. The numeric display indicates the weight that needs to be added or removed from the platform to reach the target weight. The bar chart gives a graphical representation of the loaded weight in relationship to the target weight for quick reference. Up to 99 different setups can be stored for later recall. Available options include a flashing indication to announce an acceptable, unacceptable, under, or over weight condition; and an auto-tare feature that automatically tares off the container weight at the beginning of each weighment. The packing function is not legal for trade.

Parameter 01=002

The checkweighing function uses a lower limit and upper limit to establish an acceptable weight range for portioning, quality control and filling while displaying the weight loaded on the platform. The bar chart gives a graphical representation of the status of the loaded weight in relationship to the upper and lower limits for quick reference. Up to 99 different setups can be stored for later recall. An optional flashing indication announces an acceptable, unacceptable, under, or over weight condition.

Parameter 01=003

The grading function allows you to defined up to 15 continuous weight grades and displays the grade of the current load. This facilitates quick, error free sorting by the operator without a need to consult or memorize grade charts. Anywhere from 12 to 66 different setups can be store for later recall, depending on the number of grades within each setup. Available options include a flashing indication to announce a weight above the minimum grade, and a stability function that lets you choose to have a real time grade display or to require a stable reading before the grade is displayed. The grading function is not legal for trade.

More details on each of these functions and setup examples are available on the following pages.

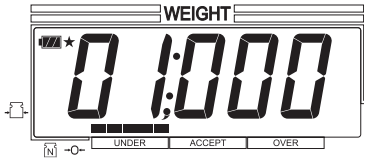
IV Using the Scale

Packing Function

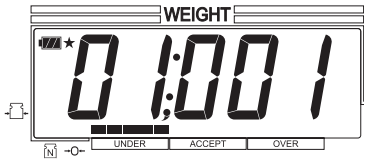
The packing function is ideal for filling containers. The numeric display indicates the weight that needs to be added or removed from the platform to reach the target weight. The bar chart gives a graphical representation of the loaded weight in relationship to the target weight for quick reference. Up to 99 different setups can be stored for later recall. Available options include a flashing indication to announce an acceptable, unacceptable, under, or over weight condition; and an auto-tare feature that automatically tares off the container weight at the beginning of each weighment. The packing function is not legal for trade.

Enable

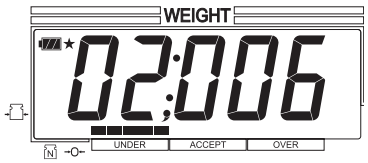
1. To enable the packing function, press the →0← and ⇧ keys at the same time. The yellow tabs on these keys are reminders of how to enter user setup mode. You are now in user setup mode with parameter 01 displayed.



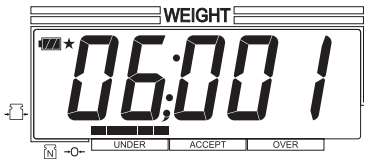
2. Use the N/G and ⇩ keys to change the parameter value to 001. The down and up arrows next to these keys indicate that they decrease and increase, respectively, the displayed value.



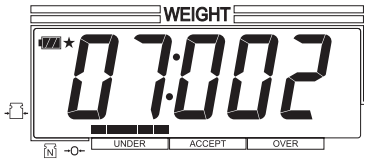
3. To store any changes made to this parameter and to advance to the next parameter, press the →0← key. The right arrow next to this key indicates that it advances the display to the next parameter.



4. If you wish to set the automatic tare, advance to parameter 06.
   000 disables the automatic tare.
   001 enables the automatic tare.
   Press the →0← key to save any changes and advance to the next parameter.
   When enabled, this feature automatically tares off the first stable reading after zero. This tare is automatically cleared when the scale returns to zero.



5. If you wish to set a flashing weight reading, advance to parameter 07.
   000 disables the flashing feature.
   001 flashes when a stable weight under the acceptable weight range is loaded.
   002 flashes when a stable weight in the acceptable weight range is loaded.
   003 flashes when a stable weight over the acceptable weight range is loaded.
   004 flashes when a stable weight outside the acceptable weight range is loaded.
   Press the →0← key to save any changes and advance to the next parameter.



6. When all the parameters in user setup mode are properly configured, press the ON/OFF key for about three seconds to turn the scale off. Press the ON/OFF to turn the scale on. The packing function is now enabled.

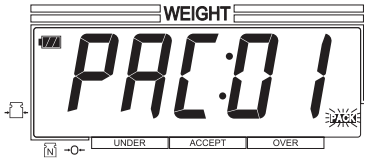
IV Using the Scale

Packing Function

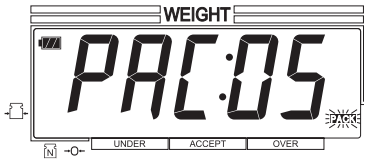
Once the packing function is enabled, the target weight and allowable range need to be setup.

Setup

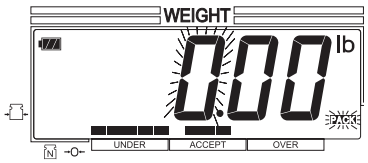
1. With the scale on and the platform empty, press the ON/OFF key for one second. The scale will indicate that it is in pack setup mode and the PACK indicator will flash.



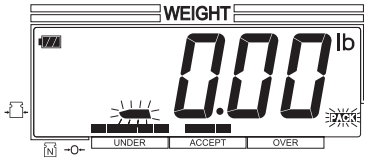
2. Up to 99 different configurations can be stored in memory. Initially, the scale will display configuration 01. Use the N/G and → keys to select the desired configuration. Example: Press the → key four times to select configuration 05.

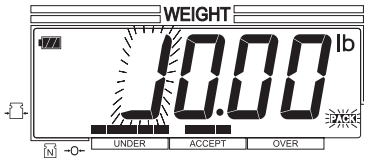


3. Press the →0← key to enter the target weight setting, or (if the configuration has already been setup) press the ON/OFF key to exit setup and begin weighing.

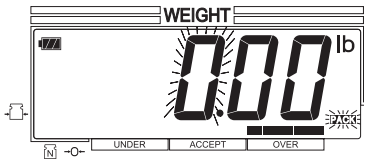


4. Use the →0← key to select a digit to change, and the N/G and → keys to decrease or increase the digit's value. Example: Press the →0← key three times to select the fourth digit. Press the → key once to change the digit to "1".

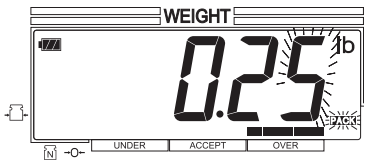




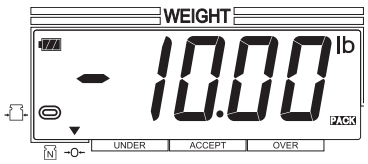
5. Press the ON/OFF key to enter the target weight and progress to the acceptable weight range. The acceptable weight range is the value above the target weight that is acceptable. Example: For an acceptable range of 10.00 to 10.25 pounds, enter 0.25 (10.00 + 0.25 lb.)



6. Use the →0← key to select a digit to change, and the N/G and → keys to decrease or increase the digit's value. Example: Press the →0← key once to select the second digit. Press the → key twice to change the digit to "2". Press the →0← key again to select the next digit. Press the → key five times to change the digit to "5".



7. Press the ON/OFF key to enter the acceptable weight range and exit setup mode. The scale will display a negative value equal to the target weight.



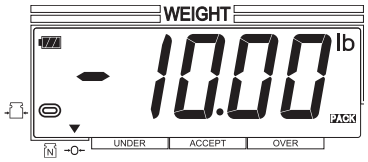
IV Using the Scale

Packing Function

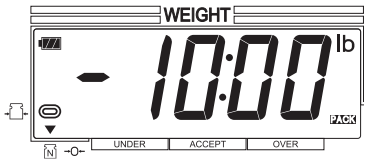
This is an example of how the packing function operates once it has been enabled and setup. The set-up for this example has a target weight of 10.00 lb and a range of 0.25 lb. Automatic tare is enabled, and the scale is set to flash when a weight within the acceptable weight range is loaded.

Operation

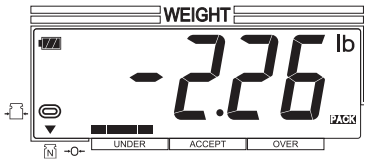
1. The scale should display the negative value of the target weight. The PACK, stable and center-of-zero indicators should be displayed.



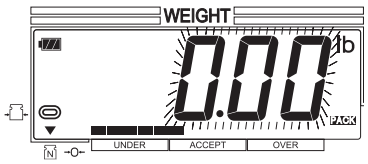
2. Place the item to be tared on the scale. The scale will automatically tare this weight off. The net weight indicator should be displayed, and the center-of-zero indicator should not.



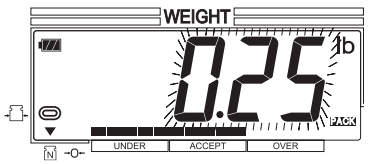
3. Begin loading the scale with the product to be weighed. As the amount of product increases, the negative weight reading will approach zero and the length of the bar chart will increase.



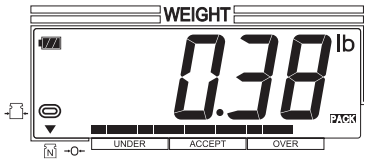
4. The weight reading will begin to flash, and the bar chart will enter the ACCEPT range when the target weight is reached.



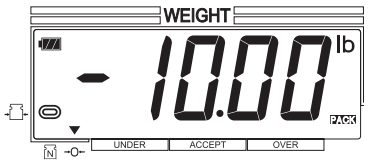
5. The weight reading will continue to flash, and the bar chart will remain in the ACCEPT range through the acceptable weight range.



6. If the acceptable weight range is exceeded, the weight reading will stop flashing, and the bar chart will enter the OVER range. Remove enough product to return to the acceptable weight range.



7. When the product weight is in the acceptable range, remove the product with the tared item. The scale will automatically clear the tare and return to the negative target weight reading. Press the →0← and ON/OFF keys to toggle between the checkweighing function and the normal weighing mode.



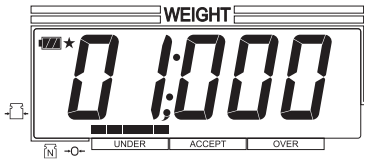
IV Using the Scale

Checkweighing Function

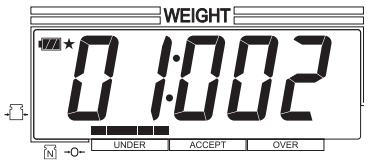
The checkweighing function uses a lower limit and upper limit to establish an acceptable weight range for portioning, quality control and filling while displaying the weight loaded on the platform. The bar chart gives a graphical representation of the status of the loaded weight in relationship to the upper and lower limits for quick reference. Up to 99 different setups can be stored for later recall. Available options include a flashing indication to announce an acceptable, unacceptable, under, or over weight condition.

Enable

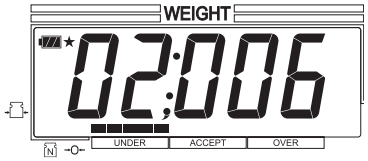
1. To enable the checkweighing function, press the →0← and → keys at the same time. The yellow tabs on these keys are reminders of how to enter user setup mode. You are now in user setup mode with parameter 01 displayed.



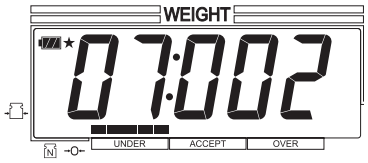
2. Use the N/G and → keys to change the parameter value to 002. The down and up arrows next to these keys indicate that they decrease and increase, respectively, the displayed value.



3. To store any changes made to this parameter and to advance to the next parameter, press the →0← key. The right arrow next to this key indicates that it advances the display to the next parameter.



4. If you wish to set a flashing weight reading, advance to parameter 07.



   000 disables the flashing feature.
   001 flashes when a stable weight under the acceptable weight range is loaded.
   002 flashes when a stable weight in the acceptable weight range is loaded.
   003 flashes when a stable weight over the acceptable weight range is loaded.
   004 flashes when a stable weight outside the acceptable weight range is loaded.

   Press the →0← key to save any changes and advance to the next parameter.

5. When all the parameters in user setup mode are properly configured, press the ON/OFF key for about three seconds to turn the scale off. Press the ON/OFF to turn the scale on. The checkweighing function is now enabled.

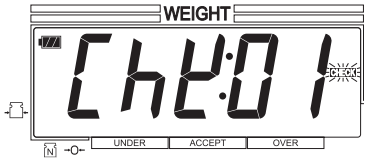
IV Using the Scale

Checkweighing Function

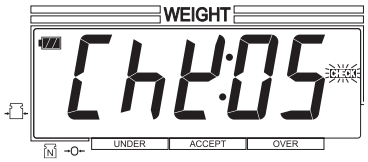
Once the checkweighing function is enabled, the lower limit and upper limit need to be setup.

Setup

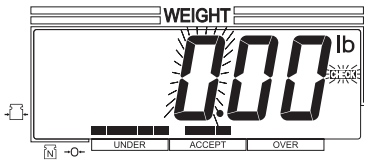
1. With the scale on and the platform empty, press the ON/OFF key for one second. The scale will indicate that it is in checkweighing setup mode and the CHECK indicator will flash.



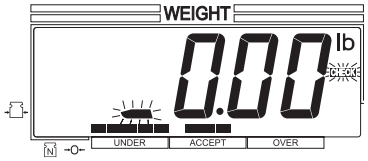
2. Up to 99 different configurations can be stored in memory. Initially, the scale will display configuration 01. Use the N/G and → keys to select the desired configuration. Example: Press the → key four times to select configuration 05.

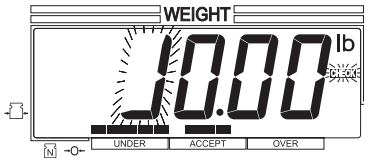


3. Press the →0← key to enter the lower limit weight setting, or (if the configuration has already been setup) press the ON/OFF key to exit setup and begin weighing.

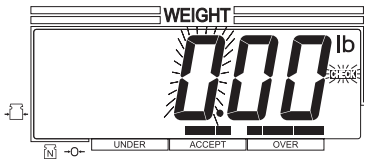


4. Use the →0← key to select a digit to change, and the N/G and → keys to decrease or increase the digit's value. Example: Press the →0← key three times to select the fourth digit. Press the → key once to change the digit to "1".

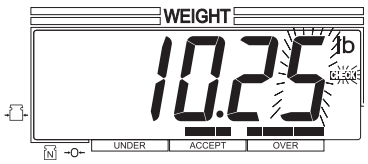




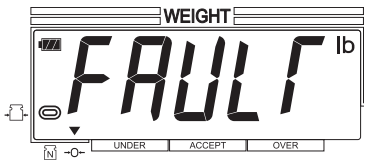
5. Press the ON/OFF key to enter the lower limit weight and progress to the upper limit weight. The acceptable weight range is any weight between the upper and lower limits, inclusive.



6. Use the →0← key to select a digit to change, and the N/G and → keys to decrease or increase the digit's value. Example: Press the →0← key once to select the second digit. Press the → key twice to change the digit to "2". Press the →0← key again to select the next digit. Press the → key five times to change the digit to "5". Press the →0← one more time and then press the → key once to change the digit to "1".



7. Press the ON/OFF key to enter the upper limit weight setting and exit setup mode. If either limit is set to zero, the scale will display "FAULT".



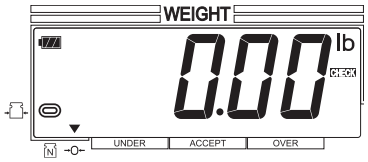
IV Using the Scale

Checkweighing Function

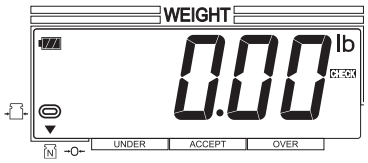
This is an example of how the checkweighing function operates once it has been enabled and setup. The setup for this example has a lower limit of 10.00 lb and an upper limit of 10.25 lb. The scale is set to flash when a weight within the acceptable weight range is loaded.

Operation

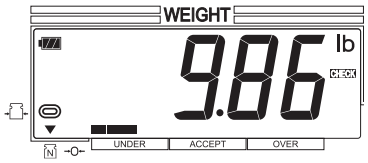
1. The scale should display zero. The CHECK, stable and center-of-zero indicators should be displayed.



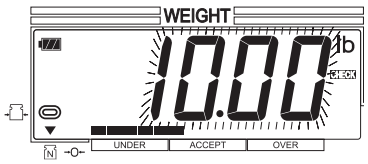
2. If you wish to enter a tare, place the item on the scale platform and press the → key. The net weight indicator should be displayed, and the center-of-zero indicator should not.



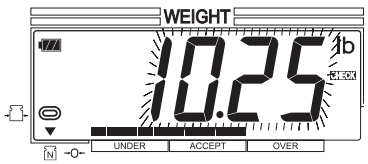
3. Begin loading the scale with the product to be weighed. As the amount of product increases, so will the weight display and the length of the bar chart.



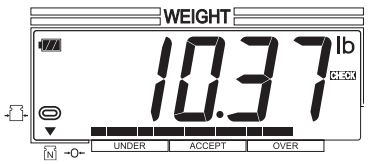
4. The weight reading will begin to flash, and the bar chart will enter the ACCEPT range when the lower limit weight is reached.



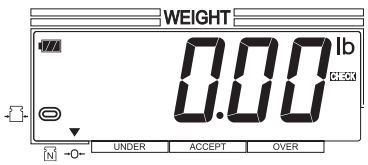
5. The weight reading will continue to flash, and the bar chart will remain in the ACCEPT range up to, and including, the upper limit weight.



6. If the upper limit weight is exceeded, the weight reading will stop flashing, and the bar chart will enter the OVER range. Remove enough product to return to an acceptable weight.



7. When the product weight acceptable, remove the product. To clear an entered tare, remove everything from the scale platform and press the → key. Press the →0← and ON/OFF keys to toggle between the check-weighing function and the normal weighing mode.



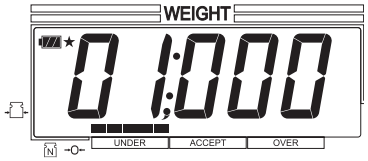
IV Using the Scale

Grading Function

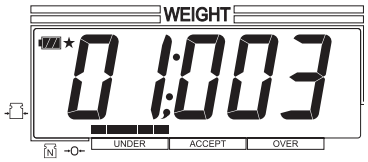
The grading function allows you to defined up to 15 continuous weight grades and displays the grade of the current load. This facilitates quick, error free sorting by the operator without a need to consult or memorize grade charts. Anywhere from 12 to 66 different setups can be store for later recall, depending on the number of grades within each setup. Available options include a flashing indication to announce an acceptable weight grade, and a stability function that lets you choose to have a real time grade display or to require a stable reading before the grade is displayed. The grading function is not legal for trade.

Enable

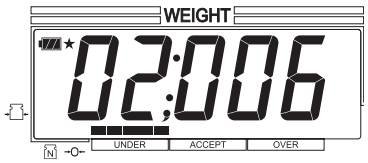
1. To enable the grading function, press the → 0 ← and ◁ keys at the same time. The yellow tabs on these keys are reminders of how to enter user setup mode. You are now in user setup mode with parameter 01 displayed.



2. Use the N/G and ◁ keys to change the parameter value to 003. The down and up arrows next to these keys indicate that they decrease and increase, respectively, the displayed value.



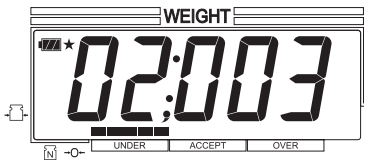
3. To store any changes made to this parameter and to advance to the next parameter, press the → 0 ← key. The right arrow next to this key indicates that it advances the display to the next parameter.



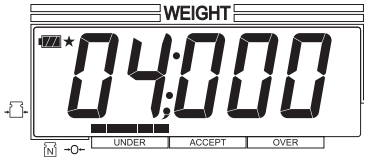
4. The second parameter determines the number of grades for all setups. The greater the number of grades, the fewer setups that can be stored in the scale's memory.

Setting	002	003	004	005	006	007	008	009	010	011	012	013	014	015
# of grades	2	3	4	5	6	7	8	9	10	11	12	13	14	15
# of setups	66	49	39	33	28	24	22	19	18	16	15	14	13	12

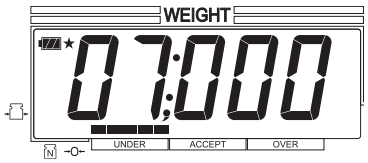
5. Use the N/G and ◁ keys to set the desired value. Example: For three grades, press the N/G key three times to change the setting from 006 to 003.



6. Press the → 0 ← key twice to advance to parameter 04. If a real time-grade display is desired, set parameter 04 to 000 using the N/G and ◁ keys. If a stable weight reading is required before displaying the grade, set parameter 04 to 000.



7. If you wish to set a flashing grade display, advance to parameter 07 and set it to any value other than 000. Press the → 0 ← key to save any changes and advance to the next parameter. Press the ON/OFF key for about three seconds to turn the scale off. Press the ON/OFF to turn the scale on. The grading function is now enabled.



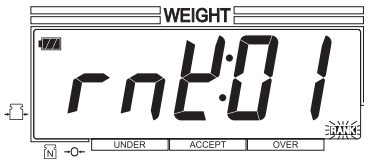
IV Using the Scale

Grading Function

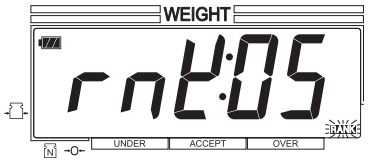
Once the grading function is enabled, the grade weights need to be setup. Each weight entered is the lowest acceptable weight for that grade. This example will setup three grades. The first is from 8.00 to 9.99 lb. The second is from 10.00 to 11.99 lb. The third is from 12.00 to 18.00 lb. Since parameter 02 is set to 003, the scale will prompt for four weights. The weights for this setup will be 8.00, 10.00, 12.00 and 18.01 lb.

Setup

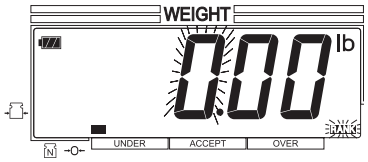
1. With the scale on and the platform empty, press the ON/OFF key for one second. The scale will indicate that it is in grading setup mode and the RANK indicator will flash.



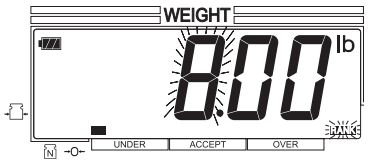
2. Up to 66 different configurations can be stored in memory. Initially, the scale will display configuration 01. Use the N/G and → keys to select the desired configuration. Example: Press the → key four times to select configuration 05.



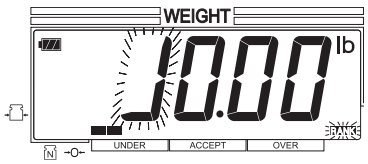
3. Press the →0← key to enter the grade weight setting. If the configuration is already setup, then press the ON/OFF key to exit setup and begin weighing. The single bar on the bar chart indicates that this is the first grade weight.



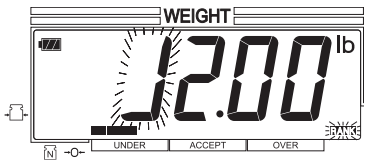
4. Use the →0← key to select a digit to change, and the N/G and → keys to decrease or increase the digit's value. Example: Press the → key eight times to change the digit to "8". Press the ON/OFF key to save this weight and advance to the next grade.



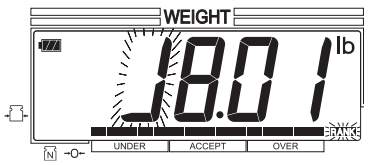
5. Enter the second grade weight. Example: Press the →0← key three times to select the fourth digit. Press the → key once to change the digit to "1". Press the ON/OFF key to save the second weight and advance to the next grade.



6. Enter the third grade weight. Example: Use the keys to enter 12.00 lb. Press the ON/OFF key to save the third weight and advance to the final weight entry.



7. Enter the final weight. This will be the lowest unacceptable weight above the final grade. Example: The final grade is from 12.00 to 18.00 lb, so enter 18.01 lb (one division above 18.00 lb). Press the ON/OFF key to save the final weight and exit setup mode.



The scale will not accept a grade weight that is equal to or less than the previous grade weight.

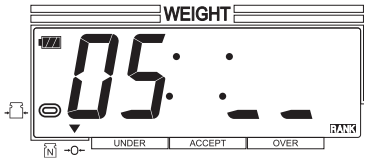
IV Using the Scale

Grading Function

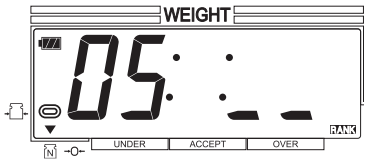
This is an example of how the grading function operates once it has been enabled and setup. The setup for this example has grades of 8.00 to 9.99 lb, 10.00 to 11.99 lb, and 12.00 to 18.00 lb. The scale is set to display real time grade values. The flashing display is not enabled.

Operation

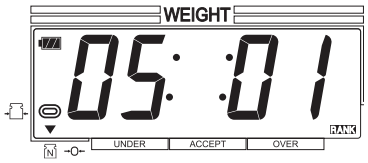
1. The scale should display the grading setup that is active, 05 in this example. The RANK, stable and center-of-zero indicators should be displayed. The rightmost two digits should display underscores. This indicates that the current load is below the lowest grade.



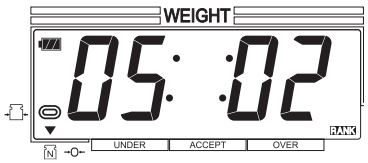
2. If you wish to enter a tare, place the item on the scale platform and press the → key. The net weight indicator should be displayed, and the center-of-zero indicator should not.



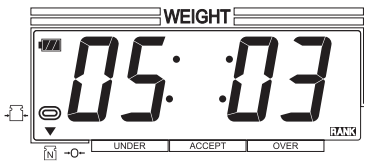
3. Load the scale with the product to be graded. If the product falls at or above the first grade setpoint, and below the second grade setpoint, then grade 01 will be displayed.



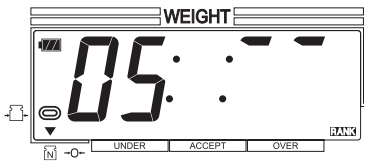
4. If the product falls at or above the second grade setpoint, and below the third grade setpoint, then grade 02 will be displayed.



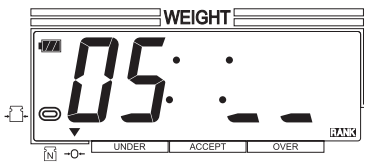
5. If the product falls at or above the third grade setpoint, and below the final grade setpoint, then grade 03 will be displayed.



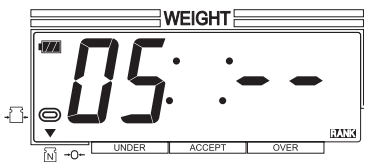
6. If the product falls at or above the final grade setpoint, then two over-scores will be displayed.



7. Remove the product and any tared item. If a tare was entered, press → to clear it. Press the →0← and ON/OFF keys to toggle between the checkweighing function and the normal weighing mode.



If parameter 04 is set to 001 (stable weight reading required), then the scale will display two dashes on the right until the weight reading is stable.



V User Parameters

The PPC-300 family of scales have nine functional user parameters that can be accessed by pressing the → 0 ← and ⇧ keys at the same time (depending on the setting of factory parameter 77 - see the PPC-300 Technical Manual for more information).

Parameter	Default	Description	Settings
01	000	Function selection	000: Functions disabled. 001: Packing enabled. 002: Checkweighing enabled. 003: Grading enabled.
02	006	Number of grades	000: Grading suspended. 001 - 0015: 1 - 15 grades.
03	000	Buzzer	000: Disabled. 001 - 004: PPC-300WP only.
04	000	Grade stability	000: Real time grade display. 001: Grade displayed at stable reading.
05	003	Auto-off timer	000: Disabled. 001: After idle for 5 minutes. 002: After idle for 10 minutes. 003: After idle for 15 minutes. 004: After idle for 30 minutes. 005: After idle for 60 minutes.
06	000	Automatic Tare	000: Disabled. 001: Enabled (packing function only).
07	000	Flashing display	000: Disabled. 001: Flash when under weight. 002: Flash for acceptable weight. 003: Flash when over weight. 004: Flash when under or over weight. 005: Flash when buzzer sounds.
08 - 19	000	Inactive	000: Do not adjust these settings
22	000	Vibration compensation	000: Standard, highest response speed. 001: Increased, slower response speed. 002: Maximum, slowest response speed.
23	001	Units at power on	000: kg 001: lb 002: oz 003: lb-oz

Once in user parameter mode use the → 0 ← key to select the desired parameter, then use the N G and ⇧ keys to change the set value to the desired value. The arrows next to these keys indicate their function. Once the parameter value has been changed, press the → 0 ← key again to save the change. After all the desired parameter changes have been made, press the ON OFF key for about three seconds to turn the scale off. Press the ON OFF to turn the scale back on. It is now ready for use with the changes in effect. Please see the following page for a more detailed explanation of each parameter.

V User Parameters

01 - Function Selection
The PPC-300 series has three user selectable weighing functions: Packing, Checkweighing, and Grading. The value of this parameter determines which, if any, of the three functions is enabled. For more information on these functions, please see section IV of this manual.

02 - Number of Grades
The grading function can be set to have 2 to 15 grades. The higher the number of grades, the fewer the number of different grading setups that can be stored in memory. Please see section IV of this manual for more information on the grading function.

Setting	002	003	004	005	006	007	008	009	010	011	012	013	014	015
# of grades	2	3	4	5	6	7	8	9	10	11	12	13	14	15
# of setups	66	49	39	33	28	24	22	19	18	16	15	14	13	12

03 - Buzzer
This parameter only applies to the PPC-300WP.

04 - Grade Stability
The grading function can be set to either show a real time display of the calculated grade, or to show no grade value until a stable weight reading has been acheived. If this parameter is enabled (001) then the scale will display two dashes in place of the grade value until the weight reading is stable. Then it will display the appropriate grade.

05 - Auto-off Timer
The PPC-300 series of scales can be set to automatically turn off after a specified time with no activity. This feature only operates when the scale is using batteries for power.

06 - Automatic Tare
The packing function can be set to automatically tare an initial stable weight, and to automatically clear the tare when the scale returns to zero.

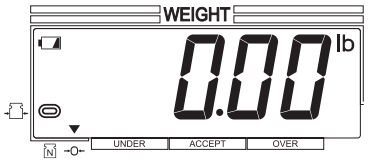
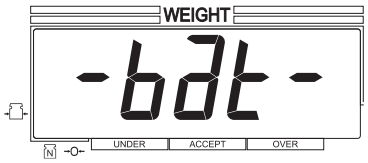
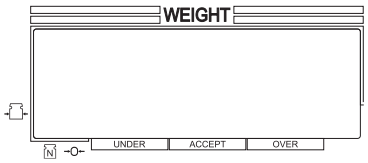
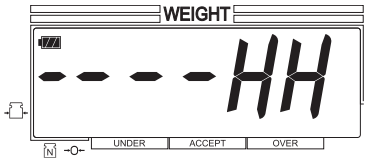
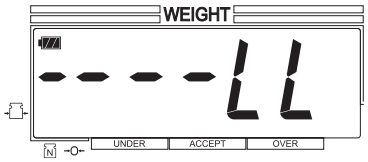
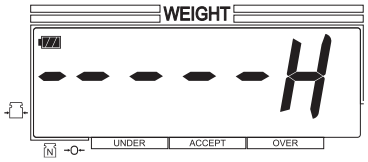
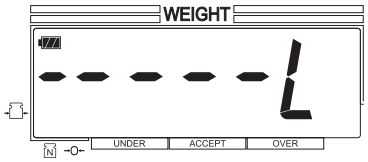
07 - Flashing Display
This feature is available for the packing, checkweighing and grading functions. For the packing and checkweigh functions, this feature can be set to operate as specified in the preceeding table. Any setting between 001 and 004 will cause the display in the grading function to flash when any weight above or equal to the first, lowest grade weight is detected. Setting 005 is only appicable to the PPC-300WP.

21 - Vibration Compensation
Environments that experience "noise" issues caused by external vibration can set this parameter for a more stable reading at the cost of a longer response time to calculate a stable weight.

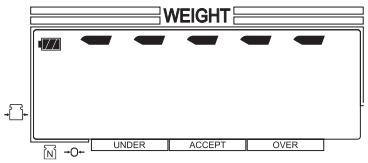
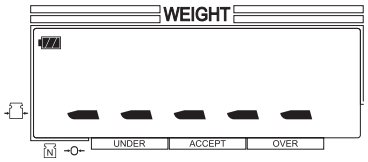
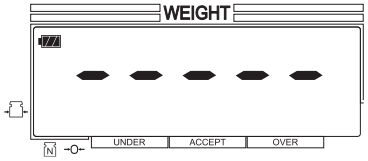
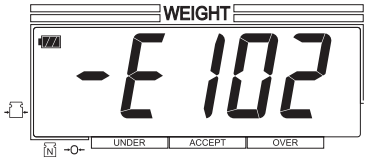
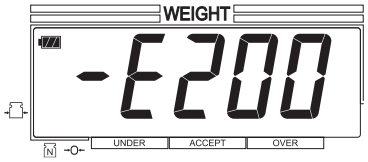
22 - Units at Power On
The units (kg, lb, oz, or lb-oz) that the scale will indicate when it is turned on.

VI Troubleshooting

The scale automatically detects several errors. The following table describes the various errors that can be encountered, and provide user-level corrective actions. If these actions fail to correct the error, please contact a qualified scale technician.

Display	Condition	Action
	Low batteries.	Replace all four batteries with fresh batteries.
	Exhausted batteries, scale will shut off.	Replace all four batteries with fresh batteries.
	Scale will not turn on. Dead batteries or AC/DC adapter not connected.	Replace all four batteries with fresh batteries, or verify proper adapter is connected to the scale and plugged into a powered outlet.
	Load over allowable limit at start up.	Remove all items from the scale platform and press the →0← key.
	Load under allowable limit at start up.	Remove items wedged under the scale platform and press the →0← key.
	Attempted to zero a load greater than allowed.	Remove all items from the scale platform and press the →0← key.
	Zeroed the scale with a load on the platform, and then removed the load.	Remove all items from the scale platform and press the →0← key.

VI Troubleshooting

Display	Condition	Action
	Overload - there is too much weight on the scale platform.	Remove weight from the scale platform until the load is within the scale capacity.
	Negative weight reading greater than five divisions.	Replace the stainless steel pan on the scale platform, if removed. Remove all items from the scale platform and press the →0← key.
	Sensor error.	Turn the scale off, wait one minute, and then turn the scale back on.
	Circuit error.	Turn the scale off, wait one minute, and then turn the scale back on.
	Controller error.	Turn the scale off, wait one minute, and then turn the scale back on.

Additional troubleshooting steps require the services of a qualified scale technician. Do not attempt to service the scale yourself.

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